

GENERAL INFO

RESIDUAL SUGAR

SUGAR THAT WAS LEFT AFTER FERMENTATION WHICH WAS NOT TURNED INTO ALCOHOL

DRY WINES = LESS THAN 1% RESIDUAL SUGAR SWEET WINES = 3-28% REDIDUAL SUGAR

BRIX = A MEASUREMENT OF SUGAR VERSUS JUICE IN A GRAPE OR FRUIT.

DISSOLVED SUGAR-TO-WATER MASS RATIO OF LIQUID

MEASURES THE SPECIFIC GRAVITY OF A LIQUID

25° BRIX = 25 GRAMS OF SUCROSE TO 75 GRAMS WATER

IT IS MEASURED AT A 20° C OR 68° F TEMPERATURE AS A REFERENCE

REFRACTOR METER = USED TO MEASURE BRIX IN THE VINEYARD

MUST = THE FRESH PRESSED FRUIT JUICE WHICH IS SWEET

ALCOHOL LEVELS =

IN THE US THE WINES ARE USUALLY AT 14% BECAUSE THEY ARE FORTIFIED.
IN GENERAL DESSERT WINES ARE OF LOWER ALCOHOL LEVELS BECAUSE THE SUGARS BECOME ALCOHOL

US MAKES DRY WINES AT 15% ALC

TYPES OF DESSERT WINES:

LATE HARVEST = GRAPES PICKED LATE IN THE SEASON. GRAPES HAVE OVER-RIPENED WHICH IS CALLED RAISINING

BRIX LEVELS INCREASE IN SUGAR AND DECREASE IN JUICE

BOTRYTIS =NOBLE ROT A FUNGUS THAT OCCURS ON GRAPES AND INCREASES SUGAR LEVELS. IT FEEDS OFF THE WATER AND SUCKS IT OUT LEAVING NECTAR.
DURING FERMENTATION THE YEAST CANNOT EAT ALL THE SUGAR AND IT DIIES OUT ONCE IT REACHES A CERTAIN ALCOHOL LEVEL; LEAVING SWEET WINE.

1) *GREY ROT* = OCCURS IN WET AND HUMID CONDITIONS THIS CAN RESULT IN LOSS OF BUNCHES AND DETROYS FRUIT

2) *NOBLE ROT* = OCCURS WHEN ARRID CONDITIONS ARE FOLLOWED BY WET CONDITIONS. ASIN SAUTERNES OR TOKAJI

PORTS = FORTIFIED WINES, SWEET WINES OF A LOWER ALCOHOL LEVEL WHICH GET BRANDY ADDED TO THEM TO FORTIFY THEM AND INCREASE ALCOHOL LEVELS

VIN DOUX NATURAL = LATE HARVEST WINES THAT ARE FORTIFIED SUCH AS MUSCAT BEAUNE DE VENISE AND BANYULS

ICE WINES = GRAPES ARE PICKED WHEN THE FROST HAS SET ON THE VINES, GERMANY AND CANADA ARE THE MOST FAMOUS.

STRAW WINES = GRAPES DRIED TO CONCENTRATE JUICE

SIMILAIR TO ICE WINES BUT IN HOT CLIMATES.

GRAPES ARE DRIED UNDER COVERS, HUNG ON RAFTERS, ON THE ROOFS OR LAID OUT ON MATS IN THE HOT DESERT SUN

CREATE DENSE SWEET WINES LIKE SAUTERNES STYLE

AMARONE = DRY RED WINES RECIOTO DELLA VALPOLICELLA = SWEET WINES VIN SANTOS IN TUSCANY; JUMILLA REGION OF SPAIN



ROMANS WERE THE FIRST, ADDED HONEY TO WINE TO ADD LENGTH TODAY IT IS USED TO CREATE ALCOHOL FOR FLABBY AND UNDER RIPENED GRAPES BY ADDING SUGAR TO UNFERMENTED GRAPE MUST

INVENTED BY FRNENCH CHEMIST JEAN-ANTOINE-CLAUDE CHAPTAL
NOT INTENED TO MAKE WINE SWEETER,
BUT TO ADD SUGAR SO THAT ALCOHOL CAN BE CREATED

PROHIBITED IN CALIFORNIA, AUSTRALIA, AUSTRIA, ITALY AND SOUTH AFRICA

ALLOWED IN REGIONS WHICH HAVE A LOW SUGAR CONTENT SUACH AS FRANCE,

GERMANY AND PARTS OF THE US

IN GERMANY IT IS PROHIBITED FOR THE PRODUCTION OF PRADIKATSWEINS = QMP

GERMAN WINES TELL YOU ON THE LABEL

TOP TIERS OF GERMAN WINE ARE BANNED

IT IS USED IN FRANCE TO STRENGTHEN AND PRESERVE WINES
GERMANS STARTED TO DO IT IN 1840'S AFTER HARSH WINTERS WHICH
DID NOT ALLOW GRAES TO RIPEN
IT SAVED WINE PRODUCTION IN THE MOSEL WHICH COULD HAVE SEIZED
AFTER THOSE BAD VINTAGES

CONTROVERSY IN 20TH CENTURY:

PEOPLE OF THE LANGUEDOC PROTESTED AND RIOTED WHEN OTHER LESSER REGIONS THAT COULD NOT PRODUCE WINE WERE PRODUCING HIGH QUANTITIES OF CHEAP WINE DRIVING THE PRICE OF WINE DOWN.

ARMY WAS SENT IN TO STOP PROTESTING

GOVERNMENT RESPONDED BY RAISING SUGAR TAX AND PASSED LAWS TO LIMIT AMOUNT OF SUGAR WHICH COULD BE ADDED

chapitalization process

THE USE OF CANE SUGAR, BEET SUGAR OR CORN SYRUP
SOME USE BROWN SUGAR OR GRAPE CONCENTRATION
WHEN ADDED THE SUCROSE BREAKS DOWN TO FRUCTOSE AND GLUCOSE
WHICH THE YEAST CAN BEGIN TO TURN IN TO ALCOHOL

WARM REGIONS

OPPOSITE OCCURS

REHYDRATION = WATER IS ADDED TO LOWER HIGH SUGAR LEVELS
ACIDIFICATION = ADD TARTRIC ACID TO THE MUST WHICH HAVE HIGH LEVELS OF
SUGAR AND LOW ACIDS

CHAMPAGNE

ADD BRANDY AFTER FERMENTATION & PRIOR TO CORKING = DOSAGE
USED TO INCREASE PRODUCTION BY ADDING SUGAR TO MUST
REVERSE OSMOSIS = REMOVE WATER FROM UNFERMENTED GRAPES TO
INCREASE SUGAR AND LOWERING THE VOLUME OF WINE PRODUCED

EACH GROWING REGION HAS A CERTAIN LEVEL OF CHAPITALIZATION





MUTAGE: ADDING DISTILLED GRAPE SPIRITSS TO THE MUST EITHER BEFORE OR MID WAY THROUGH FERMENTATION

VIN DOUX GET 10% ALC ADDED OF 95% ABV

PORTS GET 15% ALC ADDED OF 80% ABV

ALCOHOL LEVELS END UP BEING HIGHER IN PORTS

MUSCAT

MUSCAT IS KNOWN ALL OVER THE WORLD UNDER DIFFERENT NAMES:

MUSCAT BLANC, MUSCAT OF ALEXANDRIA - MOSCATEL, MUSCAT OTTONEL, BLACK MUSCAT

MUSCAT DE RIVESALTES, MUSCAT DE BEAUME-DES-VENISE ARE FORTIFIED LATE HARVEST

KNOWN AS VIN DOUX NATURALS

BEAUME-DES-VENIS = RHONE

RIVESALTES = ROUSSILLON PYRENNES

BANYULS

AN AOC OF FRANCE KNOWN FOR MAKING DESSERT WINES GRAPES : GRENACH NOIR, GRENACH GRIS, GRENCACHE BLANC, CARIGNAN, MUSCAT

MADE IN THE PORT STYLE; GRAPE SPIRIT IS ADDED MIO WAY THROUGH FERMENTATION WINE IS THEN LEFT IN OAK CASKS OR IN GLASS BOTTLE IN THE SUN TO "MADERISE" WINES ARE SIMILIAR TO PORT WITH LOWER ALCOHOL LEVELS 16%



HISTORY = STARTED IN ROMAN TIMES

1794 FIRST ICE WONES IN FRANCONIA AND GERMANY

1830 THE 1ST DOCUMENTATION OF THE 1829 VINTAGE WHICH WAS A HARSH VINTAGE AND GRAPES FROZE ON THE VINE

WOULD USE THOSE GRAPES FOR ANIMAL FODDER UNTIL THE SWEET JUICE WAS DISCOVERED 19TH CENTURY 6 VINTAGES MADE ICE WINE

BECAME MORE COMMON BY THE INVENTION OF THE BLADDER PRESS

PRODUCTION

WINES ARE PICKED LATE IN THE SEASON WHEN FROST HAS BUILT ON THE VINES. USUALLY IN DECEMBER OR JANUARY.

ONLY CAN OCCUR WHEN THE WEATHER ALLOWS FOR THE FROST TO COVER VINES WITHOUT BURNING GRAPES

GRAPES ARE PICKED AT NIGHT WHEN IT IS THE COLDEST

GRAPES ARE IMMEDIATELY SHIPPED TO TEMPERTURE CONTROLED CELLARS TO BE CRUSHED WATER MOLECULES ARE FROZEN AND ALLTHAT IS LEFT WHEN THE GRAPES ARE CRUSHED IS PURE GRAPE NECTAR

- * IT TAKES A LOT OF GRAPES TO GET ENOUGH JUICE
- *THE LABOR INVOLVED IS TEDIOUS
- *PRODUCTION IS DIFFICULT AND CAN BE SUBJECT TO CHANCE

FOR THESE REASONS THE WINE ARE VERY EXPENSIVE

WINES ARE VERY SWEET, LIKE SYRUP; DARK GOLD COLOR

MAIN GRAPES FOR ICE WINES ARE **riesling and vidal**. RIESLINGOS MORE COMMON IN GERMANY AND VIDAL IN CANADA

SUGARS ARE VERY HIGH SO THEY MAKE GOOD DESSERT PAIRINGS, THEY ARE ALSO A GREAT DESSERT ON THEIR OWN AND AMAZING WITH CHEESE (BLUE CHEESE)

INNISKILIAN IS A PIONEER IN CANADA USE OF VIDAL

HAS TO HAVE A BRIX LEVEL OF 35°

IN GERMANY THE BRIX NEES TO BE AT 110°

FLAVORS OF PEACH, PEAR, HONEY, FIGS, MANGO, PINEAPPLE & LYCHEE LONG FINISH LOW ALCOHOL LEVEL AS LOW AS 6%

CROEXTRACTION = GRAPES FROZEN AND THEN PRESSED LESSER QUALITY



MEASURING THE MUST

SPECIFIC GRAVITY finds the specific gravity of a liquid; ater is 1% grapes are 1.075% that extra 7.5% is sugar

OESCHLES german; oeschles value shows specific gravity 75° = 1.075 an auslese = 83° BRIX/BALLING precentage of grape juice accounting for by dissolved solids 75° oeschle = 18° brix

BAUMÉ scale to derive the alcoholic strength of juice if fermented to total dryness 16.5 g of sugar produces 1% alc 75° oeschle = 10° baume = 1% alc

WAYS OF INCREASING SWEETNESS

- 1) LET THE GRAPES GROW LATE INTO THE HARVEST AND NATURALLY BECOME RIPER
- 2) ADD SUGAR

CHAPITALIZATION = ADD CANE SUGAR OR HONEY BEFORE FERMENTATION

SÜSSRESERVE = "RESERVE OF SWEETNESS" ADDING UNFERMENTED MUST AFTER

FERMENTATION

3) FORTIFICATION = ADDING BRANDY OR GRAPE SPIRITS SO THAT FERMENTATION IS STOPPED AND LEAVES A SWEET WINE

VIN DOUX NATURAL

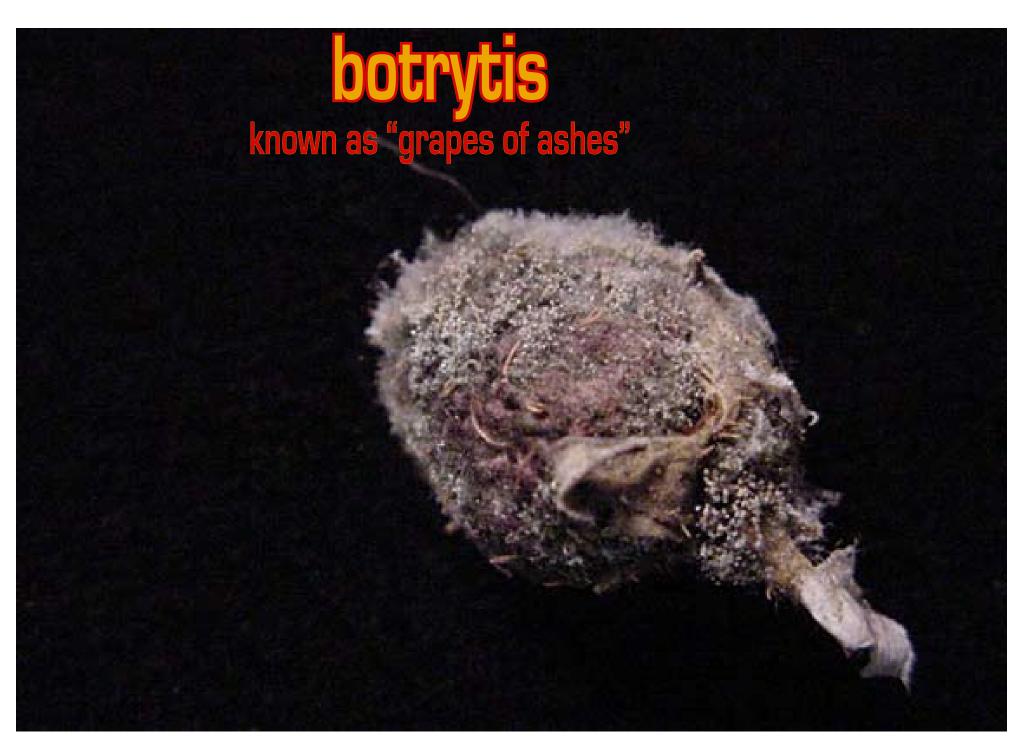
PORT, SHERRY, MADEIRA, MARSALA AND VERMOUTH

MISTELLE = *APPERTIFS* = ADD BRANDY TO UNFERMENTED OR PARTLY FERMENTED JUICE

4) REMOVE WATER TO CONCENTRATE WINE

WARM CLIMATES = AIR DRYING WINES KNOWN AS RAISIN WINES
FROSTY CLIMATES = ICE WINE, FREEZING WATER
DAMP CLIMATES = BOTRYTIS CINEREA, GREY MOLD A FUNGAL INFECTION WHICH
FEEDS OFF THE WATER IN THE GRAPE

5) *GREEN HARVESTING =* PRUNING AND EXPOSING GRAPES TO THE SUN . LESS GRAPES ON BUNCH MORE SUN EXPOSURE. USED IN WINES SUCH ASULESE



when occurs the fungus feeds off water and leaves only solids, sugars, fruit acids and minerals = concentrated grape juice

these wines have aromas of honeysuckle with a bitter finish

fermnetation becomes very complex because of the intensity of the sugars the yeasts can die and the alcohol production sieze

many times the yeasts are nurtured through the night

Botrytis Bunch Rot

affects the bunched of grapes and results in high losses this occurs when the fungus begins to grow at the start of frost, if the grapes are wounded they can be infected by bunch rot. a cure is the use of fungusicides when botrytis occurs in horticulture it results in inedible fruits



Sauternes GRAVES REGION OF BORDEAUX, FRANCE

HISTORY = WINE PRODUCTION IN REGION DATES BACK TO ROMANS SWEET WINE WAS NOT PRODUCED UNTIL 17TH CENTURY

WHILE ENGLISH WERE BUY REDS (CLARETS), AND GERMANS FOCUSED ON BEER PRODUCTION THE DUTCH INVESTED IN WHITES OF THE REGION INTRODUCED GERMAN WINEMAKING TECHNIQUES

THE USE OF SULFUR TO STOP FERMENTATION = BURNING BRIMSTONE CANDLES BOTRYITIS WAS NOT USED UNTIL 18TH CENTURY

THOMAS JEFFERSON BECAME HUGE FAN OF THESE WINES SAUTERNES IS CLASSIFIED AS PRIMER CRU SUPERIOR



Entre deux Mers

Graves:

CLIMATE

LOCTAED IN A MARITIME CLIMATE IS SUSPETIBLE TO FROST AND HAIL

IT IS LOCATED ON THE GARONNE RIVER
AND NEXT TO CIRON, WHICH HAS NATURAL
SPRINGS

THE MIX OF THE WATER OF THE COOL
GARONNE AND THE WARM SPRINGS
CREATES A MIST OVE RTHE VINEYARDS

WITH THE SUN THIS CAUSES HUMIDITY AND THE ENABLES BOTRYTIS TO GROW.

PRODUCTION = THE USE OF BOTRYTIS WHICH RETAINS TARTRIC ACID AND DEVELOPS SUGARS HAND PICKED BOTRYTIS GRAPES

VERY LITTLE JUICE CAN BE EXTRACTED FROM RAISINED GRAPES

1 VINE CAN NOT PRODUCE 1 GLASS OF WINE

SOME PRODUCERS USE CO-EXCTRACTION = FREEZING GRAPES TP REMOVE WATER AND MAKES IT EASIER TO GET CONCENTRATION FROM NOT SO DEVELOPED GRAPES
THIS IS USED IN POOR VINTAGES

FERMENTED IN NEW OAK BARRELS
FERMENTED TO ABOUT 14% ALC SOME WILL GO MORE WITH SPECIAL YEASTS

THEN ITIS AGED IN OAK FOR 18-36 MONTHS

GRAPES = SEMILLON 75-90%, SAUVIGNON BLANC & MUSCADELLE

SEMILLON HAS THIN SKIN AND GETS BOTRYTIS EASILY

SAUVIGNON BLANC DEVELOPES THE ACIDITY

MUSCADELLE ADDS AROMA

FLAVORS OF PEACHES, HONEY AND APRICOTS ARE CLASSIC THEY HAVE A LONG FINSIH AND ACIDITY

CAN AGE FOR 100 YEARS

chateau d'yquem is the most famous 1st growth

worlds oldest botrytis wine made in hungary worlds first appellation control, 120 years prior to bordeaux

SOIL = CLAY; LOES & VOLCANIC SUB SOIL

CLIMATE = SUNNY, SOUTHFACING VINEYARDS, COLD WINTERS

GRAPES = FURMINT 60%, HARSLEVEÜ, YELLOW MUSCAT, ZÉTA

CELLARS = CARVED OUT OF ROCK FOR CONSTANT TEMPERATURE 10-20°; MOLD AT

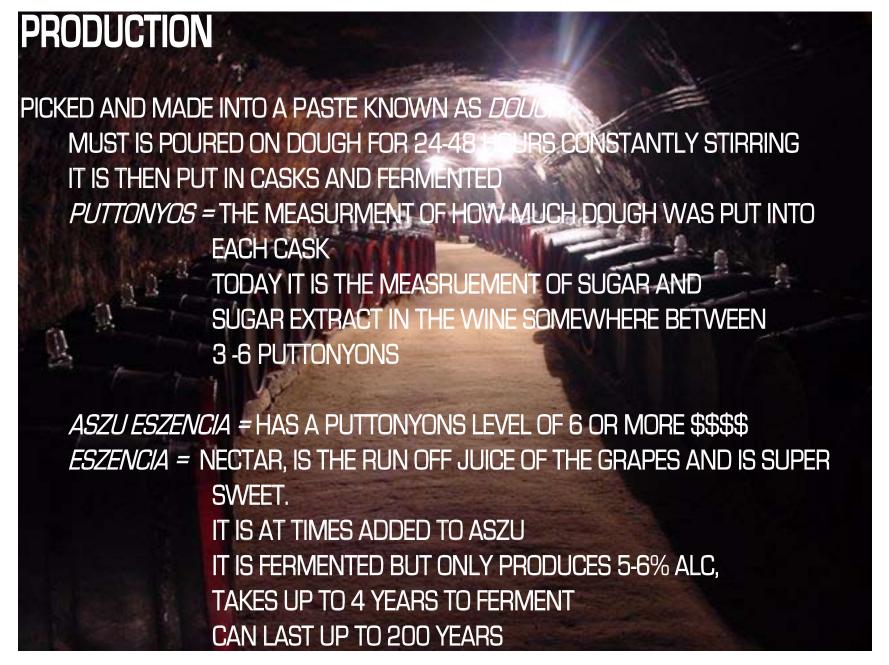
85-90% HUMIDITY

HISTORY = STARTED BACK IN CELTIC TIMES B.C.

SO MUCH A PART OF HUNGARIAN CULTURE; ITIS MENTIONED IN THEIR NATIONAL ANTHEM

FURMINT IS USED BECAUS EIT HAS A SECOND SKIN WHICH SELAS THE FIRST SKIN FROM ROT GRAPES ARE HARVESTED IN DECEMBER

ASZU = SWEET TOKAJI; TOPAZ COLOR, THE MOST PRIZED TOKAJI





VIN SANTO

WINES FROM TUSCANY ITALY
MADE WITH TREBBIANO, MALVASIA OR SANGIOVESE (ROSE STYLES)

WINES ARE LAID TO DRY IN THE CELLAR UNDER STAIRCASES OR ON RAFTERS.

ROOMS ARE KEPT WARM AND WELL VENTILLATED SO MOISTURE BEGINS TO EVAPORATE LEAVING CONCENTRATED BERRIES

GRAPES ARE CRUSHED AND FERMENTATION STARTS; VIN SANTO FROM PREVIOUS VINTAGES IS ADDED TO START THE FERMENTATION

WIINE IS THEN TRANSFERED INTO SMALL OAK BARREL AND AGED 3-10 YEARS TRADITIONALLY THEY WERE MADE IN CHESTNUT BARRELS USED ULLAGE SPACE OF AIR TO CAUSE OXIDATION

SOME PRODUCERS STILL USE CHESTNUT, JUNIPER OR CHERRY WOOD. OTHERS WILL BLEND BARRELS TO ADD DISTINCTIVE FLAVORS

STYLES WILL RANGE FROM BONE DRY TO VERY SWEET BOTRYTIS STYLE SOME WILL BE FORTIFIED; VIN SANTO LIQUOROSO

JUMILLA

WAS NOT STRUCK WITH PHYLOXERA, BECAME VERY POPULAR, UNTIL 1989 IT STRUCK THE USE OF MONSTRELLE(MOURVEDRE), PETIT VERDOT, GRANACHA OR SYRAH VERY ARID AND CONTINETAL CLIMATE GRAPES ARE LAID OUT ON DIRT OR CANVAS MATS AND ROASTED IN THE SUN DEVELOPE DEEP RICH DARK COLORS RAISIN AND PORT-LIKE

vinho de jerez = white grapes from jerez spain

KNOWN AS SACK = SACA REMOVE FROM THE SOLERA
MOST COM EFROM THE SHERRY TRIANGLE IN THE PROVINCE OF CADIZ

JEREZ DE LA FRONTERA

SANLÚCAR DE BARRAMEDA
EL PUERTO DE SANTA MARIA

SHERRY = FORTIFICATION TAKES PLACE AFTER FERMENTATION
PORT = FORTIFICATION TAKES PLACE MID WAY THROUGH FORTIFICATION

HISTORY

UNDER MOORISH RULE NAMED THE AREA SHERISH = SHERRY & JEREZ
MOORS PUT BAN ON ALCOHOL PRODUCTION UNTIL LOCAL GROWERS MADE THE CASE THAT
THEY NEEDED TO GROW GRAPES TP GROW RAISINS FOR THE ARMY
16TH CENTURY JEREZ HAD A REPUTATION AS THE BEST WINES OF THAT ERA
CADIZ WAS AN IMPROTANT SEAPORT
ENGLISH TOOK LIKING TO THE WINES OF THAT REGION NAD THERE BECAME A DEMAND
END OF THE 19TH CENTURY PHYLLOXERA DESTROYED THE VINEYARDS, ONLY THE LARGE
HOUSES WERE ABLE TO REPLANT AND SMALL PRODUCERS STOPPED MAKING WINES

GRAPES

PALOMINO = DRY SHERRIES, 90% OF SHERRY IS MADE WITH PALOMINO
PEDRO XIMENZ = SWEET WINES, DREID IN THE SUN TO CONCENTRATE FLAVORS
MOSCATEL = LESS COMMON, SIMILIAR TO PEDRO XIMENEZ



PRODUCTION

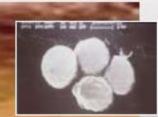
MUSTO DE YEMA = 1ST PRESSING ONLY THE ORIGINAL MUST FERMENTED IN STEEL VATS TO PRODUCE A DRY WINE

WINE IS SAMPLED AND CLASSIFIED ACCORDING TO POTENTIAL

- / = FINEST FLAVOR & AROMA = FROTIFIED TO 15% ALC TO ALLOW THE GROWTH OF THE FLOR
- O = MORE FULL BODIED, FORTIFIED TO 17.5% ALC TO PREVENT FLOR. AGED TO OXIDIZE AS AN OLOROSSO
- // = WINES WHICH NEED TO DEVELOPE MORE; FORTIFIDE TO 15% ALC TO MAKE AN AMONTILLADO OR OLOROSSO
- /// = pOOR WINE WILL BE DISTILLED

Flor - the key to Sherry wines

Film of natural (local) yeasts – different strains of saccharomyces ellipsoideous.



- Protects the wine from oxidation.
- Continuous interaction with the wine:
 - consumption of remaining sugars, dissolved oxygen, alcohol, glycerine...
 - production of acetaldehydes, carbon dioxide...



SOLERA METHOD

WINE IS PUT IN CASKS 5/6TH FULL TO ALLOW THE FLOR AT TOP

FLOR = SACCHAROMYES ARE YEASTS IN THE AIR THAT FORM FROM ALCHOL THAT BUILDS AT

TOP OF THE BARREL IT COVERS THE WINE AND SHIELDS IT FROM OXIDATION

IF FLOR DIES WINE BECOMES OXIDIZED AND BECOMES AN AMONTILLADO

BARRELS ARE STACKED ANY WHERE FROM 3 TO 9 ROWS HIGH

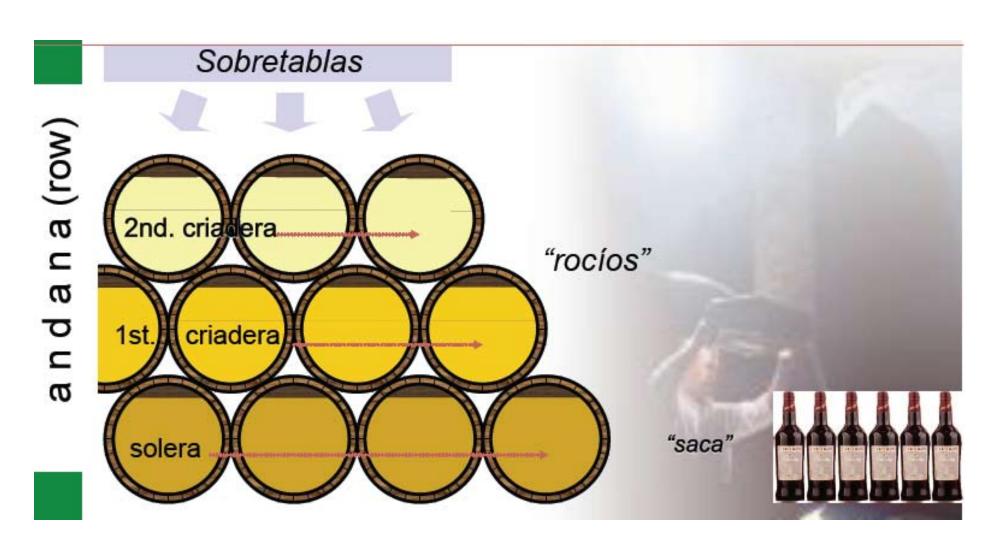
WINE IS GENTLY MOVED FROM THE TOP BARREL TO THE BOTTOM BY THE USE OF *A CANOA RUNNING THE SCALES =* AS WINE MOVES TO THE BOTTOM BARREL AND FROM THERE IT GETS BOTTLED

AGE OF THE WINE IS DETERMENIED BY HOW MANY BARRELS IT GOES THROUGH IT WILL ALWAYS HAVE A MIXTURE OF OLD WINE

SHERRY IN THE BOTTLE DOES NOT AGE WELL UNLESS IT HAS BEEN OXIDIZED BEST TO STORE UPRIGHT TO MINUMIZE SURFACE AREA

FINOS & MANZANILLAS ARE FRAGILE AMONTILLADO, OLOROSSO & CREAM LAST MONTHS PEDRO XIMENEZ LASTS A LONG TIME

BOTTLES SHOW AGE 7005 = YEAR AND DATE; THE FIFTH DAY OF 2007 005007 = DAY & YEAR = FIFTH DAY OF 2007





FINO =THE LIGHTEST AND DRIEST SHERRY. HAS A NIOLOGICAL SMELL. WAS IUNDER THE FLOR THE FNTIRE TIME.

MANZANILLA = A FINO FROM SANLUCAR DE BARRAMEDA; HAS A CHAMOMILE FLAVOR, CAN BE SALTY SINCE THEY ARE MANUFACTURED NEXT TO THE SEA

AMONTILLADO = DARKER THAN A FINO, LIGHTER THAN AN OLOROSSO

STARTS AS A FINO BUT THE FLOR BREAKS AND OXIDATION BEGINS IT GETS FORTIFIED IMMEDIATELY TO 17.5% THNE GOES INTO SOLERA TO BE OXIDIZED

CAN HAVE A BIOLOGICAL SMELL WITH MORE SWEETNESS THAN A FINO USED AS AN APPERTIF GOOD WITH OLIVES, NUTS OR CHEESE

OLOROSSO = DARKER AND SWEETER, NUTTY AND HIGH GLYCERINE

THE FLOR IS KILLED EARLY WITH FORTIFICATION USUALLY A FULLER BODIED WINE FRM THE ONSET

PUT IN SOLERA FOR OXIDATION AND AGING TO INCREASE COLOR AND STRENGTH

THERE ARE DRY OLOROSSOS AS WELL

SWEET OLOROSSO IS BLENDED WITH PEDRO XIMENEZ

PALO CORTADO = BEGINS AS A FINO/MANZANILLA, NATURALLY LOSES FLOR AND BEGINS TO OXIDIZE

HAS THE RICHNESS OF AN OLOROSSO AND CRISPNESS OF A FINO MARKED ON THE BARREL — FORTIFIED TO 17% ALC AS IT MATURES MORE ALCOHOL IS ADDED AND MORE STICKS ARE ADDED TO LET YOU KNOW THE AGING POTENTIAL

 $PEDRO\ XIMENZ = PX = \text{RAISIN WNE, GRAPES ARE DRIED IN THE SUN, FORTIFIED AND AGED IN SOLERA$

FLAVORS OF RAISIN AND MOLASES, VERY RICH WINES

OTHER REGION OF NOTE MONTILLA-MORILES



wine from the island of madeira in portugal

winemaking goes back to the age of exploration when madeira was used as a port of calll to prevent wine from spoiling during shipping they added grape spirits to fortify madeira's unique flavor was discovered when ships would return with unsold barrels.

"vinho de roda" = wine made a round trip

the barrels had been heated for long periods of time by the sun and excessive movement which caused a unique flavor

today it is made by heating the wine to 140° f and oxidizing it creates robust wines which can last a long time after being opened

wine is stored in rooms called "*estufas*" = ovens which are heated by the sun 18th century the american colonies consumed about 25% of all madeira

GRAPES USED= SECIAL, BUAL, VERDELHO & MALVASIA

BUAL & MAVASIA = SWEETER WINES

SENCIAL, VERDELHO, TINTA NEGRE = MORE DRY

ESTUFAGEM

CUBA DE CALOR = LOW QUALITY, BULK AGED IN STEEL OR CONCRETE AND HEATED WITH

COILS OR PIPES WRAPPED AROUND BARREL BYTHE USE OF HOT WATER AT

130° F FOR 90 DAYS

ARMAZEN DE CALOR = WINE IS LARGE WODDEN CASKS IN SPECIAL ROOMS WITH STEAM
COMING FROM PIPES TO CREATE A SUANA. AGED FOR 6-12 MONTHS.
A MORE GENTLE PROCESS

CANTEIRO = HIGH QUALITY; STORED IN WINERY IN WARM ROOMS HEATED BY THE SUN FOR 20-100 YEARS A MILD PASTERIZATION AND EXPOSURE TO AIR

RESERVA = MIN. 5 YEARS

SPECIAL RESERVA = 10 YEARS AGED NATURALLY NO ARTIFICIAL HEAT

EXTRA RESERVA = 15 YEARS, RICH AND RARER

COLHEITA = SINGLE VINTAGE AGED LESS THAN VINTAGE MADEIRA

VINTAGE = FROM A VINTAGE AND AGED 20 YEARS

CAN LAST OPENED UP TO 1 YEAR CAN LAST CLOSED UP TO 150 YEARS



HISTORY

THIRD OLDEST CLASSFIED GROWING REGION 1756

English began shipping wines to England because they could not ship French wine because of war. thus many wineries bare English names such as Taylor-Fladgate, Smith-Woodhouse & Grahams

These wines are aged in oak for long periods of time which increases the cost of the wines

Because they are fortified they last a lot longer when they have been opened, sometimes several months to a year.

CLIMATE LOCATED ON THE DOURO RIVER VALLEY; NESTLED BETWEEN ATLANTIC AND SIERRA MARÃO **DIVIDED INTO THREE REGIONS:** BAIXO CORGO (WET, LOW END TAWNYS & RUBYS); CIMA CORGO (HIGHER QUALITY, VINTAGE AND LBV); DOURO SUPERIOR (VERY SMALL AMOUNT OF PORT)

STEEP SLOPES ALONG THE RIVER

GRAPES

TOURIGA NACIONAL. TOURIGA FRANCESA. TINTA BARRACAO, TINTA CÃO & TINTA RORIZ (TEMPRANILLO)

THESE GRAPES HAVE SMALL DENSE CONCENTRATED **FRUIT**

WHAT IS IT

PORT IS MADE WITH RED GRAPES THAT HAS BEEN FORTIFIED WITH AGUARDIENTE, A BRANDY; TO STOP FERMENTATION AND RETAIN SWEETNESS OF FRUIT. ALCOHOL LEVELS ARE 16-20%





REDUCTIVE AGING = WINES THAT HAVE BEEN PUT DIRECTLY IN BOTTLE TO MINIMIZE OXYGEN

OXIDATIVE AGING = WINES PUT INO BARREL TO OXIDIZE AND AGE. TAWNYS

TAWNY PORTS

these wines are done in the solera method
the wines evaporate in barrels and they become oxidized.
they are gold and brown in color and are very nutty
tawny without vintage is about 7 years old
10yr, 20yr, 30 yr & 40 yr tawnys are an average age of what the blended barrels might be

COLHEITA

like tawnys but from a single vintage and spend up to 20 years in barrel. vintage will be written on the bottle

GARAFEIRA

uncommon type; wines spend 3-6yrs in barrel and then spend 8 more in large glass vessels called demijohns and then they are bottled

RUBY PORTS

less expensive ports, aged 3 years in barrel.
hey are darker and richer than tawnys and have a bright fruity character;
does not improve with age

LBV LATE BOTTLE VINTAGE

designated to be a vintage port but spends too much time in barrel.

some are fined and filtered others are not.

they have a vintage and are lighter than vintage ports
filtered lbv's do not last long; unfiltered age better in bottle
to tell the diffeerence an unfiltered has a traditional cork

VINTAGE PORTS

a single vintage, houses decide two years after the vintage to declare.

only finest vinatges

aged up to 2 years in barrel and bottled unfiltered and aged 10-30 years in bottle