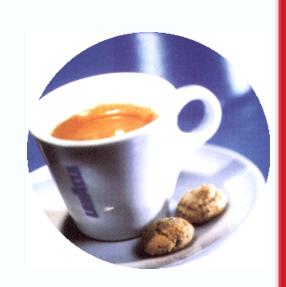
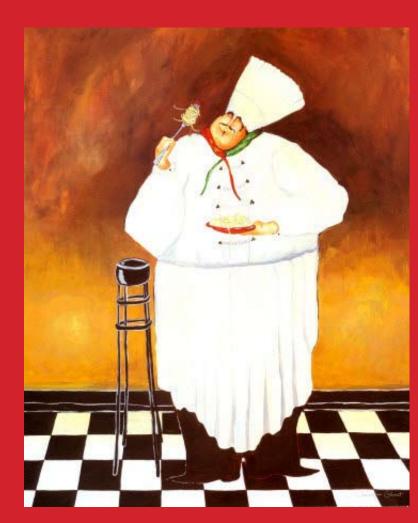
The Wines of Lay





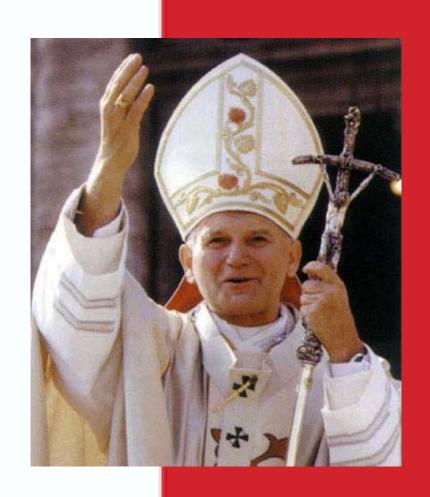








The Godfather Stencil www.spraypaintstencils.com



The Wine Regions of Italy





Winemaking began 4,000 bc pre-historic people crushing wild grapes and the juice magically intoxicated them

Greeks colonized Southern Italy and called it "Oenotria", land of the vine

Etruscans made wine in the hills of Central Italy, left tombs with images of importance of wine in their culture

Romans had the greatest influence.

Brought winemaking advancments to all corners of it's empire in homage to Bacchus.

By the 17th and 18th century other European nations improved winemaking in Italy by thinking of it as a science

19th Century brought advancements in storage, such as the cork and allowed Italian wines to be household names in other parts of Europe.

Piedmont and Tuscany were the most important with Nebbiolo and Sangiovese

Then new grapes were brought to Italy such as Cab and Merlot which introduced a new style of wine



il Risorgimento. Unification of Italy

The Beginning of the 20th century brought Phylloxera and Oidium which desimated the vines of Italy

Then followed War and Depression haulted fine winemaking; many farmers moved to city to work in factories

Mechanized winemaking caused Italy to produce low cost bulk wines which were profitable but ruined the image of Italian wine

1960's MODERN RENAISSANCE the invention of the DOC system in 1963 Denominazione di Origine Controllata

This brought back credibility to Italian wine



Italy has more different types of grapes than any other country allows for a diversity in styles

Italy is the Largest producer of wine in the world.

Classification

Fraud has always been a problem in Europe.

Before Wine was consumed locally so people new the growers and wines.

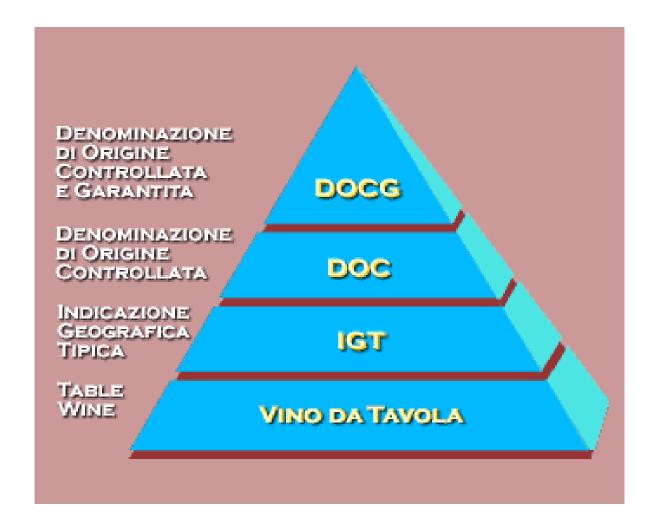
When wines became a commodity, changing labels or diluting began to become a problem.

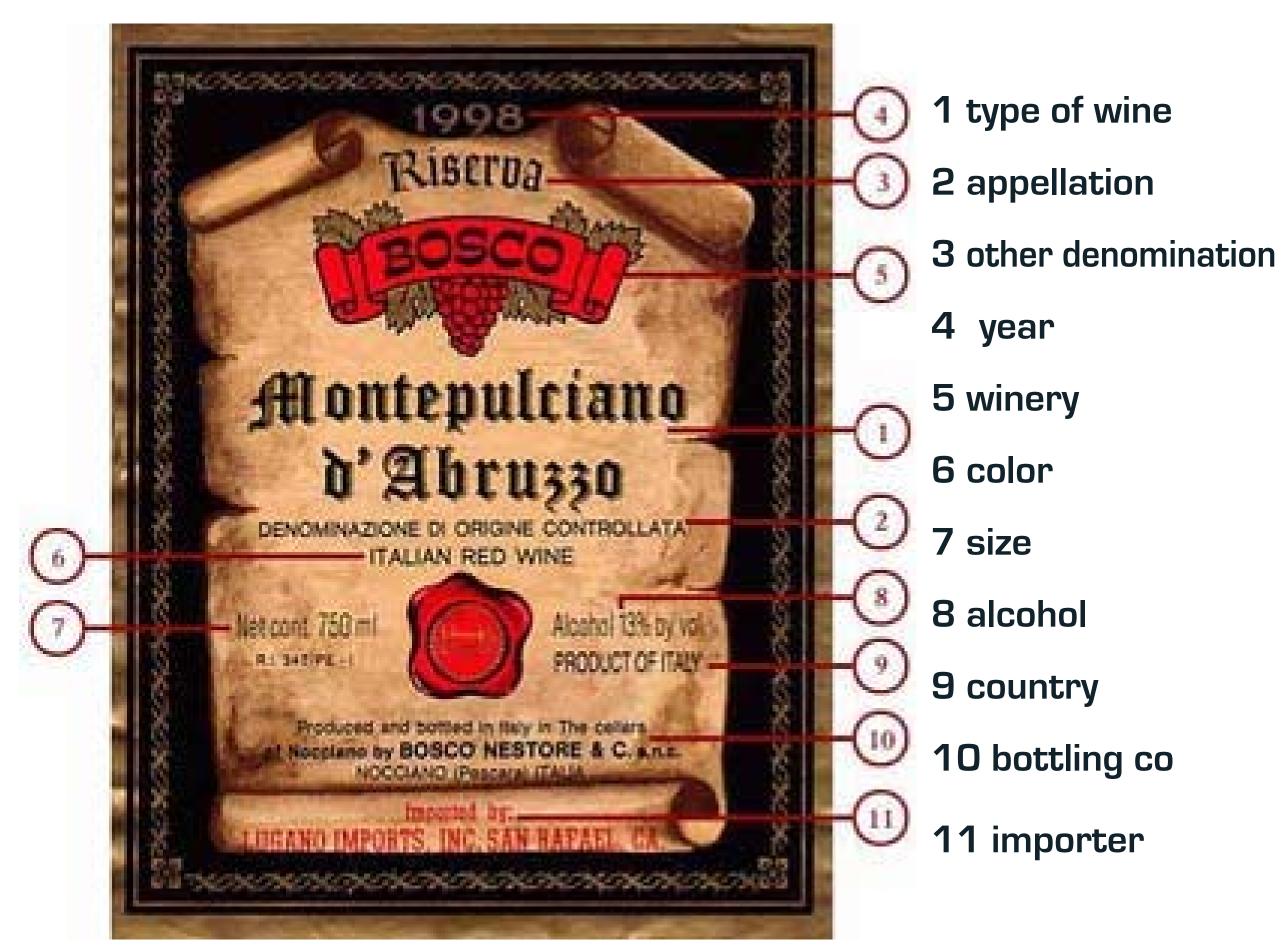
This led to the Classification of Origin of Italian wines In 1966 Vernaccia di San Gimignano, became the first DOC

By 1980 the first DOCG's were created to show superior quality

Brunello di Montalcino, Vino Nobile di Montepulciano and Chianti Barolo and Barbaresco

Today there are 24 DOCG's





Tenuta - a large estate or property

Vigna/Vigneto - a single demarcated vineyard with a particular name (like "Smith Vineyard")

Feudo/Feudi - a fief or estate held on feudal tenure

Azienda Agricola - a crop producing farm, that grows all its own grapes

Azienda (Casa) Vinicola - same as azienda agricola but also buys grapes grown elsewhere

Ronchi - terrace

Ronco - hillside vineyard

Bricco/Bric - high, steep ridge vineyard (usually assumed to be of high quality)

Colli - hills

Poggio - mound or knoll

Sorì - vineyard site of the highest quality, usually facing south

Valle - valley, dale

Cantina - a cellar, winery or wine shop

Villa - town house

Castello - castle

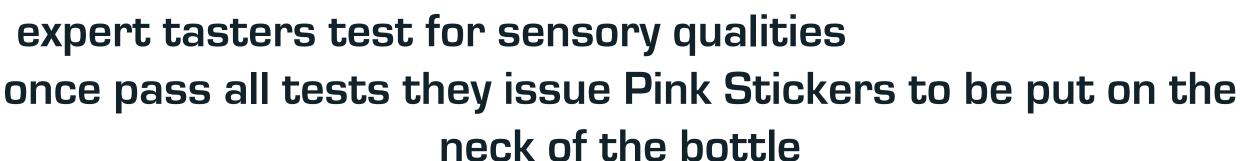
Cascina - the house on a farm property where not only wine is produced

Produttore/Produttori - producer, grower

Viticoltore/Vignaiolo - vine grower

Denominazione di Origine Controllata e Carantita

Must have lower yields than DOC
Strict tests are done on
chemical composition
expert tasters test for sensory qualities





more than 300 wines qualify

The origin of grapes to a particlular region made in accordance to the laws and regulations of that governing body for that specific style of wine

IGT Indicazione Geografica Tipica

1992 the adoption of *law 164*Wines of good quality that can have a higher price; but do not use the traditional grapes of that region.

Vino da tavola

Table wine

They are not bound to rules,

many IGT were Vino da Tavola prior to 1992.

Classico

the historic center of a DOC or DOCG; Chianti Classico

a DOC or DOCG of better quality; more aging

Superiore

Higher quality of a DOC or DOCG; based on more aging or higher alcohol

Nobile

balanced wine from a better vintage

Recioto

sweet wines, laid in sun to dry

Vecchio

old wine, aged DOC or DOCG

Vino Novello

New Wine, bottled in the past 12 months or younger

Spumante

Sparkling wine made in either Charmat or Traditional methode



Italian Whites

Friuli-Venezia

borders Veneto, adriatic Sea and Slovenia

Collio Goriziano/Collio DOC borders Colli Orientali del Friuli

Advanced white wine Techniques
Cold Fermentation,
Steel tanks

Not much use of Oak in this region

Most important white is Picoulit; ancient white grape

Other whites of note are Tocai, now known as Friuliano Ramandolo; a sweet wine that is

known as some of the best

Pinot Grigio

Used in Alto Aldige, Lombardy & Friuli-Venezia A mutation of Pinot Noir, Grey color skin; Fruity, Apple & Pear, Light bodied, crisp acidity





Roero Arneis

Surrounds Barolo
A hilly area in the
center of Piedmont

Warm Bordeaux-like summers and cold Continental winters. Piedmont sits at the foot of French Alps



Arneis is the white grape used in Roero Became a DOCG in 2006

Arneis means "little rascal", because it is difficult to grow.

Has a low acidity and can get overly ripe.

It has low yields and can oxidize easily.

Clay soils create aromatic wines and chalky soils make higher acidic wines.

Today you from different soil types to exects a belenged wi

Today use from different soil types to create a balanced wine.

They are dry and full bodied, pear, apricot, floral and crisp wines.

Can have an almond aroma.

Used to be used to soften tannins in Nebbiolos of Barolo, was called Barolo Bianco. This is rarely done today.

Pecorino

White Grape found in Marches and Abruzzo Marches whites are known for Verdicchio. Just recently we've seen an increase in Pecorino

Abruzzo is known for red grape Montepuliciano d'Abruzzo and White Grape Trebbiano



Region is hilly and mountaneous along the Adriatic Sea

Pecorino is know as the "grape of the sheep" because it grew alongside where shepards would herd their sheep.

It almost went extint and is now becoming much more popular

It has a high acidity and a good alcohol content which made it it desirable to blend with other whites.

It is a fresh and crisp wine; with floral and minerla aromas, with a ripened fruitiness

Red Italian Wines the South

The south is made up of 6 regions

All were heavily influenced by the Greeks and later the Romans.

The Arabs and Phoenicians may have been responsible for planting the 1st foriegn vines

The Spaniards were also responsible for planting many vineyards on the Islands of Sicily and Sardinia



Most notable region, Campania with the Taurasi DOCG powerful wine made with Anglianco.

A similiar and less expensive is the Anglianco di Vulture made in

Apulla/Puglia are known for Primitivo, Negroamora and Uva di Troia

Calabria uses the native grape Gaglioppo

And Sardinia makes incredible Cannonau & Carignano

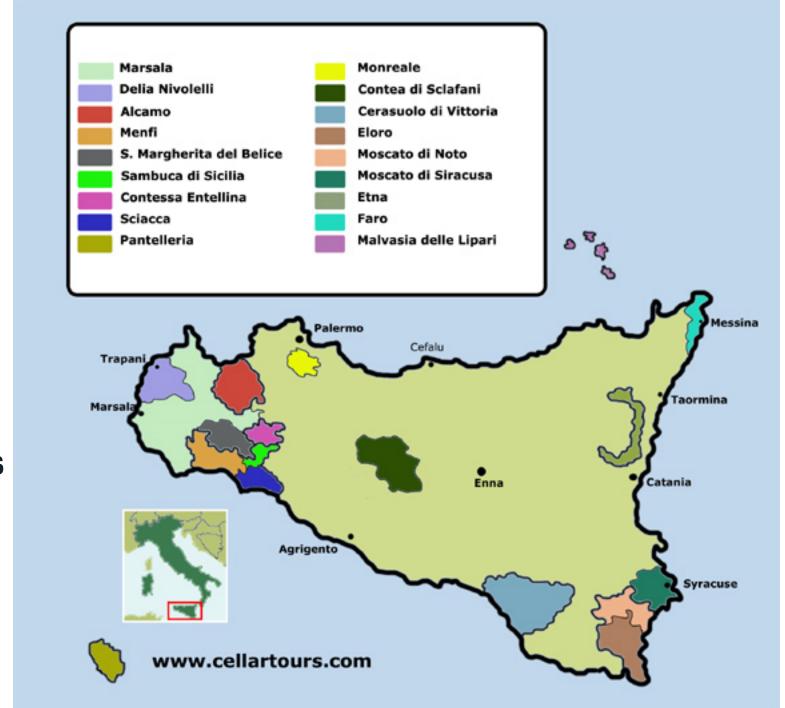
Sicily

The largest Island on the Mediterreanen, has the most vineyards than any other Italian wine region.

Known for Marsala wine, is now becoming the most experimental, especially in the IGT Sicilia

Nero d'Avola (Calabrese), Nerello Mascalese and Perricone (Pignatello) Reds

Inzolia and Grecanico among the white



Cerasuolo di Vittoria became DOCG in 2005

made with Nero d'avola and Frappato grapes

These wines are not rich and powerful They are fragrant, light and very unique

The wines get their name because of the cherry color of the wine; which is a result of the regulation of limited contact with the must

They are sweet tannins, plummy flavors and spicy, they have this inherrent cherry quality and red fruitiness.

Red Italian Wines The Heartland

The Renaissance

The Area around Florence is responsible for the Italian wine renaissance.

Chianti with Sangiovese grape at the Helm

Latium near Rome make incredible whites with Malvasia and in near by areas Trebbiano is used



In Umbria, Sangiovese is predominant; however in Montfalco the native grape Sagrantino

In Tuscany we see more outside variteties such as Cab, Merlot & Chard. However their is still a focus on native grapes like the Vernaccia di San Gimignano.

Abruzzi with Montepuliacno di Abruzzo and Verdicchio

Lacrima di Morro d'Alba Lacrima is an indigeneous grape to Marche. Marche is also known for Montepulciano & Sangiovese grapes.

Lacrima comes from the town close to Morro d'alba

It is a wine to be drunk young

They will ferment it twice by adding must from dried grapes

Has Violet and bilberry aromas It has a fruitiness with a dark floral character

Sparkling wines are made of this grape and some are sweet Best served below room temp

Goes well with Lasagna and other tomato-meat pasta dishes

Tuscany

Chianti, Brunello di Montalcino, Vino Nobile di Montepulacino,

Rosso di Montalcino, Super Tuscans, Bolgheri

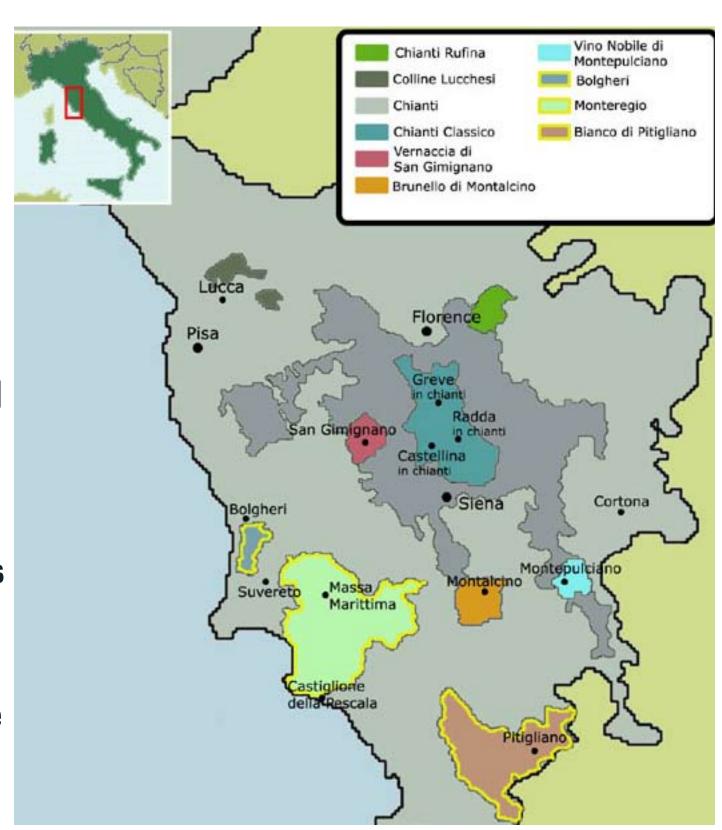
Vernaccia di San Cimignano, Vin Santo

Long History dating back to 8th century BC, Etruscans

7th Century sent wines to Gaul and the to South 4th Century BC Greeks Spoke about Tuscan wine

During middle ages after the fall of Rome, winemaking was mostly in monastaries

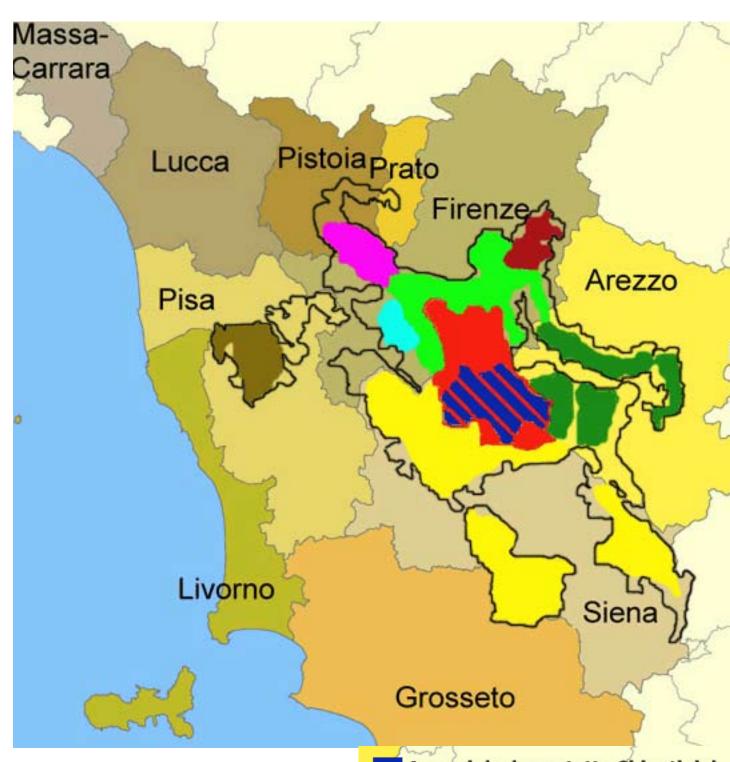
By 13th century merchant class arose with Florence being the biggest consumer of wine, many farmers began to produce grapes for wine production



First mention of Brunello was in 14th century
Napoleonic wars changed ownership structure
Bettino Ricasoli took ownership;
travelled throughot Europe studing wine
Realized that the best grapes for Tuscany were:
Sangiovese, Canailo and Malvasia
which are still used today
In 1848 Revolution occured and many gave up winemaking and
left Italy for the New world.

Chianti

Wine production is ancient
1300-1400 was recognized as
an important region
By 1700's Chianti had become
known around Europe
Chiant classico is designated to
the Ancient area between
Florence and Siena.
It is denoted on the bottle by
the Gallo Nero
80% Sangiovese for Classico
and 75% for othe Chianti
Can use Canialo, Trebbiano and
Malvasia for blending



Soil types are clay (Galestro) in the North and stonier in the South
Arno River in North keeps temps cooler; in the South it is warmer
Chianti Riserva must be aged 27 months
Chianti Superior is produced between Florence and Siena but not Classico
Medium Body, firm tannins, high acidity floral, raspberry, red fruit and nutty

Area vinicola protetta Chianti dal 1716 fino al 1932. Sottozone Chianti create nel 1932: Classico Colli Aretini Colli Fiorentini Colline Pisane Colli Senesi Montalbano Montespertoli (dal 1996) Rùfina Area vinicola protetta Chianti dal 1967

Chianti Sub-Zones

Colli Fiorentini near Florence
Chianti Rufina northeast near Rufina
Colli Senesi near Senia (includes Brunello and Vino Nobile)
Colline Pisane in west near Pisa
Montespertoli in fiorentini near Montespertoli
Montalbano in northwest (Carmignano)



Brunello di Monaticino

1870's Ferruccio

Biondi-Santi began to set out in his vineyards a clone of the Sangiovese variety known as Brunello.

Resistant to attacks by phylloxera

Some of the most Ageworthy wines. 1888 great vintage still drinking in 1988

Super Tuscan

Prior to the 1970's Chianti had suffered from mediocre wines. Many believed it had to do with DOC/G rules

Winemakers began experiementing with Cab and Merlot to add to Sangiovese

Marchese Piero Antinori created the 1st Cab/Sangio blend in 1971 and released in 1978 as Tignanello

This led to the creation of the IGT or Toscana Classification

today this practise is seen all over Italy the benchmark for NEW ITALIN WINES

These reds can be Bordeaux in style with more focus on red fruit

Veneto

Prosecco grape,
Dry Sparkling from North
east

Gargenega and Trebbiano is most famous white wine from Veneto.

Bardolino DOCC same grapes as Valpolicella, easier to drink, known for Vino Novello and rose (Chiaretto)

Valpolicella boc

"Land of many Cellars"

From the town near Verona (Romeo & Juliet)
12th century Greeks
19th century brought hault with disease, war and Risorgimento Revive 1950's



Made with Corvina, Rondinella and Molinara grapes
Valpolicella-Ripasso adding left over grapes of Amarone or Recoito
Sweet wine called Reciote de Valpolicella

Climate is cool mild continetal...Influence from Lake Garda amd Adriatic

Amarone is most popular

Grapes are left in sun to dry, Heavy concentrated wines that age very well, 1st made by the Greeks

Piemonte

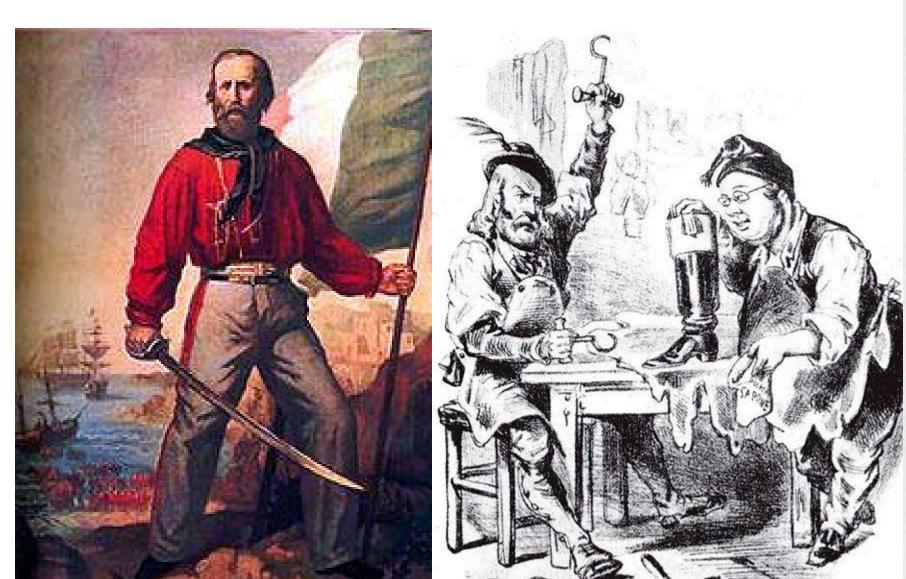
Cavi, Moscato di Asti, Rocro Arneis,

Barbera, Dolosto, Barolo, Barbaressoo, Chemme, Catthara
Wine Making foes back to the ancient Greeks.
Techniques were different from rest of Italy in that he
vines were low to ground
Piedmont wines are most similiar to Burgundy no Blending
Piedmont has the most classified zones and does not have IGT

Piedmont was influencial in Risorgimento,
Piedmontese Winemakers were tired of the high
Tariffs of the Austrian Government

Led by Giuseppi Girabaldi, they defeated Austria
His influence in wine was brining Bordeaux Mixture to rid Oidium...
copper sulpher and lime

Camilio Benson studied in France and brought new techniques to winemaking





Barbera

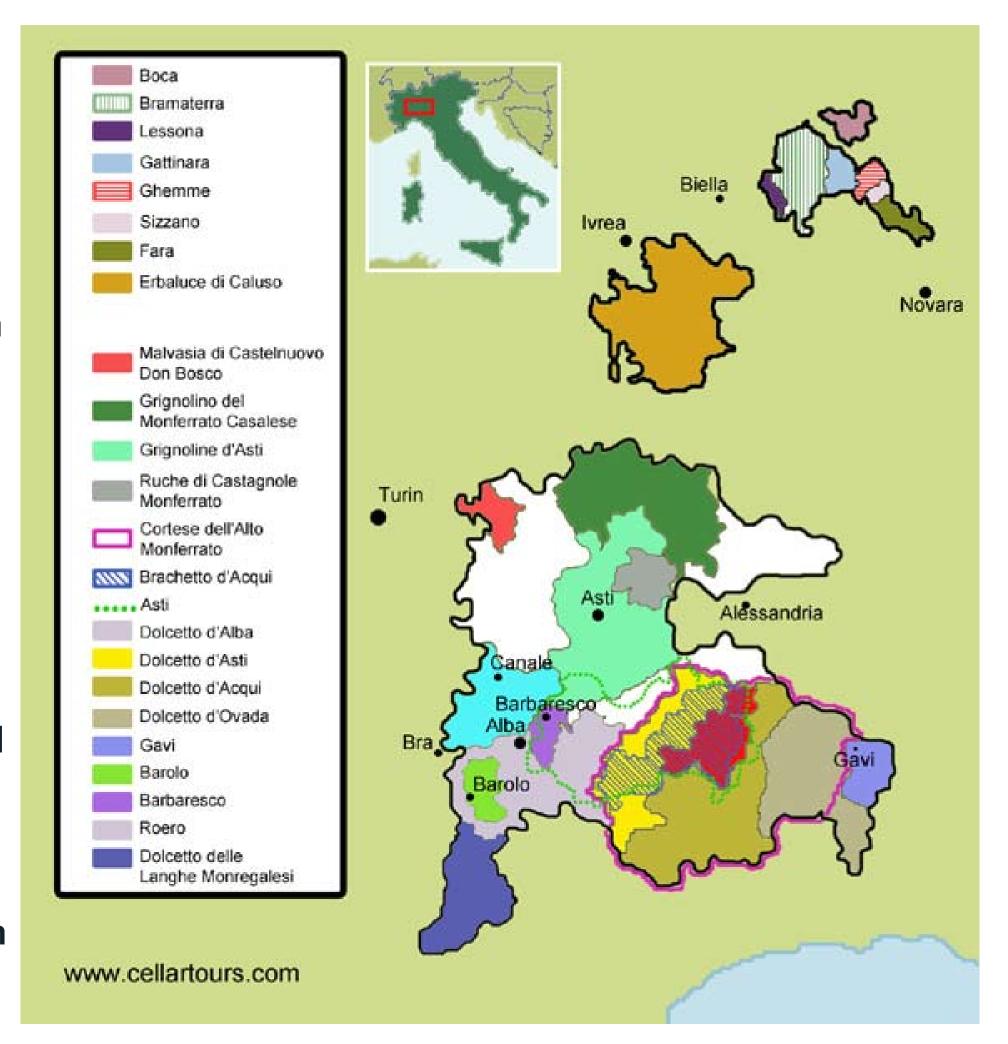
dalba

Made with
Barbera,
most widely
planted grape in
Piedmont
Originated in
Monferrato

Grows best in Warm Climate

Has deep color, Low tannins and high acid

1985 a decline in Barbera when a scandal involving the



mixture of methanol in Barbera killed many

In past, Barbera was seen as a simple wine
Today more and more complex Barbera is being produced
Aromas of Red berries and Blackberries, cherries andn blueberries
Wines aged in oak will have hints of vanilla
oak is usually toasted
These wines age well

Barolo King of wines and wine of kings Wines produced of 100% Nebbiolo

Famous since Mid-ages
Prior to 19th century wines were sweet
Camillo Benso invited Louis Oudart to improve Barolo
Fermented the 1st Dry Barolo and became a
favorite of the House of Savoy

Barolo Wars: Traditionalist vs Modernists
1980 status as DOCG

Region is a cool region and grape is late ripening Global warming has helped improve Barolo Soils are clay and marl which have more alkanity to tame acidity of Nebbiolo

Crus...Single Vineyards were created to show quality
Barolo = Cannubi, Sarmazza & Brunate
La Morra = Cerequi & Rocch
Serralunga d'Alba = Lazzarito & Vigna Rionda
Monforte d'Alba = Bussia, Ginestra & Santo Stefano di Perno

Fullbodied and Light Colored similar to Pinot Noir Aromas of truffles, rose, dried herbs, chocolate, dried fruit, eucalyptus, leather, licorice, mint, mulberries, plum, spice, strawberries & tobacco

Wine Variety	Region	2007	2006	2005	2004	2003	2002	2001	2000	1999	1998	1997	1996	1995	1994	1993	1992	1991	1990
Piedmont	Barbaresco	93	90	89	96	85	82	96	95	92	95	93	96	88	81	87	NR	NR	98
	Barolo	93	90	89	97	86	82	97	95	92	94	93	98	88	81	87	NR	NR	97
Veneto	Valpolicella/Amarone	93	93	92	92	93	83	90	89	88	89	95	87	94	87	88	80	82	95
	Whites	91	91	89	90	88	84	85	94	87	90	95	86	90	90	88	NR	NR	95
Trentino-Alto Adige	Whites	93	92	91	91	86	84	86	97	90	85	87	86	86	93	90	85	84	93
Collio-Friuli	Whites	93	93	90	92	88	83	87	90	90	85	87	86	86	93	90	85	84	90
Lombardy	Franciacorta	91	91	88	90	89	95	90	88	90	86	91	89	97	95	95	84	94	98
Tuscany	Bolgheri	94	93	93	94	90	83	97	89	90	93	94	90	93	83	89	84	87	95
	Chianti Classico	94	93	91	93	91	83	95	91	96	91	97	90	96	91	90	84	88	96
	Brunello di Montalcino	94	93	92	94	87	83	91	89	94	90	98	86	96	90	90	83	91	96
	Maremma	92	91	90	92	90	82	96	89	90	92	97	90	93	83	88	NR	92	97
Umbria	Re ds	92	92	90	93	92	84	91	90	91	96	94	86	94	88	91	80	87	97
Marche	Verdicchio	91	90	91	91	90	90	96	88	89	90	90	83	94	85	88	82	84	96
	Rosso Conero/Rosso Piceno	92	92	90	90	89	89	90	89	87	89	91	82	95	85	87	81	85	97
Abruzzo	Re ds	91	92	91	90	87	88	92	93	92	92	91	81	93	92	92	85	83	96
Campania	Re ds	94	93	94	90	89	88	90	92	94	93	95	92	94	93	90	82	86	96
	Whites	94	94	93	92	90	93	94	95	92	90	90	89	92	90	89	81	85	94
Basilicata	Aglianico del Vulture	94	93	94	90	89	94	96	95	94	94	93	93	84	93	93	83	82	95
Puglia	Re ds	90	90	91	85	88	83	90	97	92	93	84	91	87	97	93	92	96	97
Sicily	Re ds	93	92	94	90	91	87	84	86	83	87	87	87	93	95	90	85	90	88
	Whites	90	90	91	88	90	86	86	86	83	87	84	90	94	94	87	85	90	86
Sardinia	Re ds	90	90	91	90	88	93	92	93	91	90	90	88	92	92	86	84	91	85

RATINGS

98-100 ◆SUPERLATIVE

94–97 •classic

90–93 ◆EXCELLENT

87-89

◆VERY GOOD

83-86 •GOOD

80–82 ◆ACCEPTABLE

NV ●NOT VINTAGE YEAR

NR •NOT RATED

MATURITY

Hold

Can drink, not yet at peak

Ready, at peak maturity

Can drink, maybe past peak

In decline, maybe undrinkable

Not a declared vintage/no data